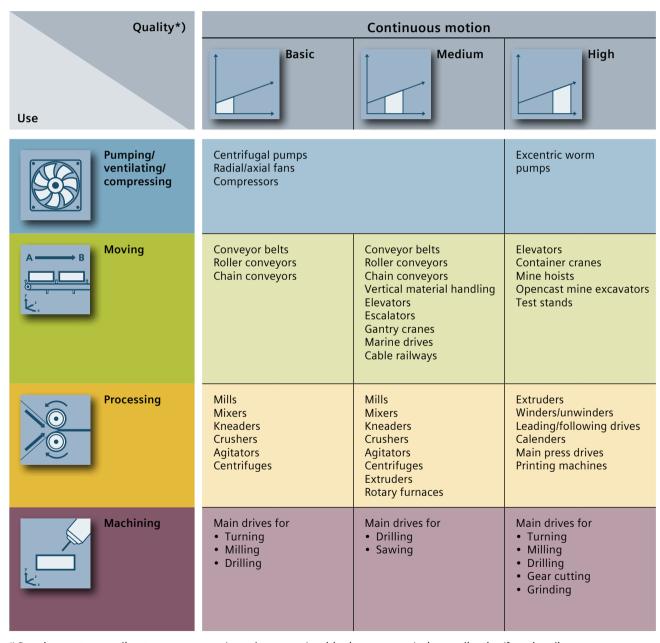


SINAMICS – for every application, power and performance

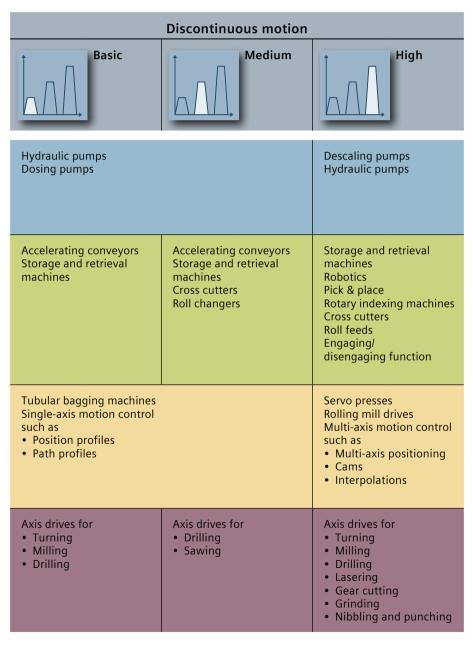


^{*)} Requirements regarding torque accuracy/speed accuracy/positioning accuracy/axis coordination/functionality

Scan in the QR code and look at the SINAMICS application video



SINAMICS is the most comprehensive drive family available today. It is based on a straightforward, standard engineering, is energy-efficient and so future-proof that it can keep up with every innovation step. Whatever direction you take, Siemens can offer you the optimum drive for it. Select your application, find your converter – power and performance for each and every application. SINAMICS – the powerful name in drive technology.



At home in your sector

No matter whether it involves the operation of pumps, fans, compressors or moving conveyor belts, whether processing in mills or extruders, whether milling, turning, drilling or sawing – with SINAMICS, you always achieve your goals. Pumping, ventilating and compressing as well as moving, processing and machining – these are all applications, where Siemens can offer you a unique range of power and performance.

Minimize your costs

The engineering costs for configuring and commissioning drive solutions must be kept as low as possible. You can minimize your costs with SINAMICS – with seamless and integrated tools for selecting, engineering and commissioning, which facilitate fast, straightforward engineering at a favorable price.

Perfect interaction based on Integrated Drive Systems (IDS)

Siemens Integrated Drive Systems (IDS) are the only real complete solution for complete drive trains worldwide. IDS guarantee that all of the drive components seamlessly operate with one another. Converters and motors as well as couplings and gearboxes are perfectly coordinated and harmonized with one another. This means that you profit from maximum productivity, highest energy efficiency and reliability. The extensive range of SINAMICS converters means that we have the optimum product for every conceivable drive solution – guaranteeing seamless integration with all of the other components of Integrated Drive Systems.

The entire family at a glance

With SINAMICS, Siemens is providing a platform, that satisfies the high requirements in the low-voltage, DC voltage and the medium-voltage ranges. The complete and integrated drive family addresses all of the performance levels and sets itself apart as a result of the highest degree of flexibility, functionality and efficiency.

Today, plant and machinery construction is demanding automation and drive solutions that must be highly flexible and scalable. In all industrial sectors, there is a demand for individual solutions that are extremely easy to use, have a high efficiency and have integrated safety technology.

Engineering tools:

					Low volta AC	ige	
Basic Per	formance	General Performance					
				THE COLUMN TO TH			
SINAMICS V20	SINAMICS V90	SINAMICS G120C	SINAMICS G120P/G120P Cabinet	SINAMICS G120	SINAMICS G110D/G120D/G110M	SINAMICS G130/G150	SINAMICS G180
V/f control	Servo control (speed and torque) with encoder		control, l without encoder	V/f control, vector control with/ without encoder	V/f control (G110D), sensorless vector control (G120D / G110M)	V/f control, vector control with/ without encoder	V/f control, vector control with encoder
0.12-30 kW	0.4-7kW	0.55 – 18.5 kW	0.37 – 400 kW	0.55 – 250 kW	0.37-7.5 kW	75 – 2,700 kW	2.2-6,600 kW
Pumps, fans, com- pressors, conveyor belts, mixers, mills, spinning machines, textile machines	Handling machines, packaging ma- chines, automatic assembly machines, metal-forming machines, printing machines, winders and unwinders	Pumps, fans, com- pressors, conveyor belts, mixers, mills, extruders	Pumps, fans, com- pressors, building technology, process industry, HVAC	Pumps, fans, com- pressors, conveyor belts, mixers, mills, extruders, single- axis positioning applications in plant and machinery construction	Conveyor technology, single-axis positioning applications (G120D)	Pumps, fans, com- pressors, conveyor belts, mixers, mills, extruders	Sector-specific for pumps, fans, com- pressors, conveyor belts, extruders, mixers, mills, kneaders, centrifuges, separators

^{*}Exceptions: V20: does not require any tool; V90: SINAMICS V-ASSISTANT commissioning tool; G180: commissioning software IMS (Inverter Management Software)

Customized solutions

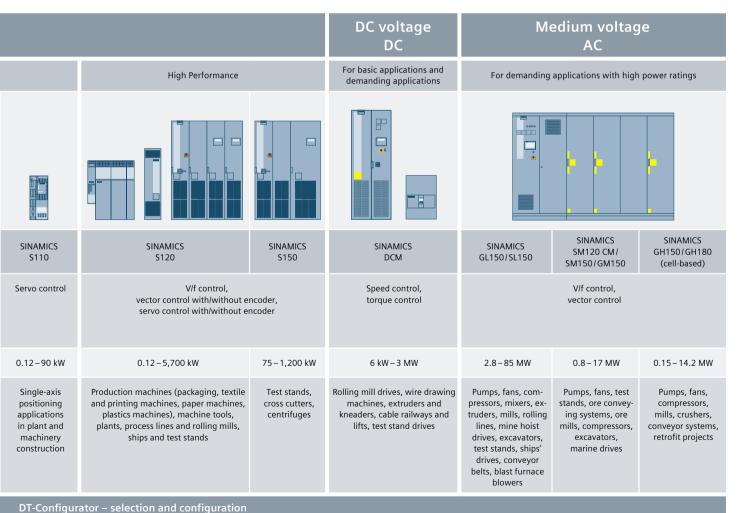
Whether single- or multi-axis applications, basic speed control or closed-loop servo control with a high dynamic performance: In order to cost-effectively address customized drive solutions, a well-conceived system is demanded – a system that ensures that only those components and functions that are required by the specific application are actually used.

Innovative platform concept

Independent of the power and performance, all of the products of the family are based on the same hardware and software platform. This established development strategy offers you some unique advantages: standard operation, the same selection and commissioning tools, identical options and minimum training costs. This innovative platform approach allows the optimum drive to be designed to address the widest range of target markets and combines this with the advantages of the world's largest series of drives.

IDS - perfect integration

Siemens Integrated Drive Systems (IDS) provide you with perfectly harmonized and coordinated drive components with which you can address your requirements. As Integrated Drive System, the drive components can fully leverage their strengths, from engineering, through commissioning up to operation. The DT-Configurator seamlessly configures the overall system. Simply select a motor and converter, and dimension them using the SIZER engineering tool. The STARTER commissioning tool integrates the motor data at the same time and ensures that you can efficiently commission your drive system. Integrated Drive Systems are embedded in the TIA Portal – this simplifies engineering, commissioning and diagnostics.



SIZER – simple planning and engineering

STARTER and SINAMICS Startdrive – for fast commissioning*, optimizing and diagnostics



Pumping, ventilating and compressing

Whenever your application involves pumps, fans or compressors, in the SINAMICS portfolio, you will find a solution for the simplest and the most complex application. Centrifugal pumps and gas compressors are just two examples from the wide range of applications covered by SINAMICS drives.

Centrifugal pumps

With SINAMICS V20 up to SINAMICS GL150 – from 0.12 kW up to 85 MW – every conceivable centrifugal pump drive can be implemented for building technology, water supply and the process industry.

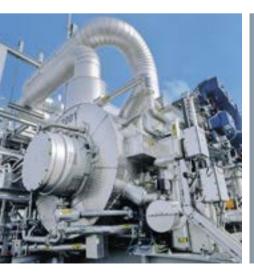
Energy consumption can be slashed by up to 70% by operating pumps at a variable speed.



Quality*)	Continuous motion		Additional advantages:
Use	Basic	Medium	More precise flow control with shorter response times
Pumping / ventilating / compressing	Centrifugal pump	Centrifugal pump	
Supply voltages	1AC 200-240 V/3AC 380-690 V/3AC 2.3-12 kV		piping systems • Damaging vibration and cavitation are avoided • Integrated pump-specific
Power	0.12 kW-85 MW		
Degree of protection	IP00-IP55		
SINAMICS platform	SINAMICS V20 SINAMICS G120P SINAMICS G120C SINAMICS GM/GL150 SINAMICS GH180	SINAMICS G120P SINAMICS G130/G150 SINAMICS G180 SINAMICS GM/GL150 SINAMICS GH180 SINAMICS GH150	functions

Gas compressors

Drive solutions for gas compressors in all sectors and power classes from 0.12 kW to 85 MW. With SINAMICS, every conceivable compressor application can be implemented – when compared to gas turbine concepts, significantly more flexible, efficient, quiet and reliable. With significantly lower maintenance costs.



Quality*)	Continuc	ous motion	Additional advanta
Use	Basic	Medium	 Up to 70% lower of demand for varial compressor operations
Pumping / ventilating / compressing	Turbo compressor; reci _l	procating compressor	More precise flow control with shore
Supply voltages	1AC 200-240 V/3AC 380-690 V/3AC 2.3-12 kV		response times • No ultrasonic com surges
Power	0.12 kW-85 MW		
Degree of protection	IP00-IP55		
SINAMICS platform	SINAMICS V20 SINAMICS G120P SINAMICS G120C SINAMICS GM/GL150 SINAMICS GH180 SINAMICS GH150	SINAMICS G120P SINAMICS G130/G150 SINAMICS G180 SINAMICS GM/GL150 SINAMICS GH150 SINAMICS GH180	
*) Requirements relating to torque / sp	eed / functionality		

Move more

A B

SINAMICS moves continuously running or high-dynamic elevators, roller feeds and many other applications extending from basic up to complex versions in conveyor technology, in material handling and in many other areas. The examples presented below for storage and retrieval machines as well as large conveyor belts are just two examples from the wide range of applications.

Storage and retrieval machines

SINAMICS S110 and S120, with power ratings from 0.12 kW up to 107 kW, are predestined for controlling the motion of synchronous and induction motors in storage and retrieval machines. Depending on the specific requirement, you can select between a solution based on the drive-integrated positioning Epos function, a solution based on the SIMOTION motion control system or a SIMATIC-based motion control solution.

Quality*)	Discontinuous motion				
Use	Basic	Medium	High		
Moving	Travel drive; hoist/lowering drive; telescopic conveyor				
Supply voltages	3AC 380-690 V				
Power	0.12-107 kW				
Degree of protection	IP20				
SINAMICS platform	SINAMICS G110M SINAMICS V90	SINAMICS G120D SINAMICS S110	SINAMICS S120		

^{*)} Requirements regarding torque accuracy / speed accuracy / positioning accuracy / axis coordination / functionality

Additional advantages:

- Precise positioning functions
- High degree of flexibility, also for multi-axis groups and for 3-dimensional motion sequences
- Energy-efficient as a result of its energy recovery capability
- Can be controlled with SIMATIC or SIMOTION



Large conveyor systems

Drive solutions with any power rating – with or without energy recovery – are available for conveyor systems in the cement and mining industries. With individual motor ratings extending from 200 kW up to 5 MW, every conceivable conveyor application can be implemented.

Quality*)	Continuous motion		
Use	Basic Medium		
Moving	Conveyor systems; chain conveyors; roller conveyors		
Supply voltages	3AC 380-690 V/3AC 2.3-4.16 kV		
Power	200 kW-5 MW (per motor)		
Degree of protection	IP00-IP55		
SINAMICS platform	SINAMICS G130/G150 SINAMICS G180 SINAMICS GM150/SL150 SINAMICS SM150 SINAMICS SM120 CM SINAMICS S120		

Additional advantages:

- Energy consumption slashed by up to 20% when using variable-speed conveyor belt operation
- Power is exchanged between regenerating and motoring motors
- Soft, jerk-free acceleration reduces the stress on gearboxes, bearings, drums and rollers
- Belt vibration and breakage are avoided





Process better

For continuously running or high-dynamic extruders, centrifuges, agitators or production machines, SINAMICS drive solutions can be implemented – from the most basic application to the most complex. Preconfigured function modules result in significantly lower costs and shorter time. Foil stretching and injection molding machines are two examples.

Foil stretching machine

When implementing multi-motor drives, for instance in a master-slave on a foil stretching machine, the SINAMICS S120 greatly increases the productivity when compared to conventional drive concepts.



Quality*)	Continuous motion	Additional advantages:		
Use	High	Individual closed-loop cor trol of each drive location High degree of flexibility		
Processing	Extruder; casting roll; take-off roll; longitudinal stretcher; transverse stretcher; take-off roll; film handling; suction roll; winder	through fast, simple re- equipping • Overview of the complete		
Supply voltages	3AC 380-690 V	plant or system, produc-		
Power	0.37-5,700 kW	tion and possible faults		
Degree of protection	IP20	using a seamlessly integrated automation		
SINAMICS platform	SINAMICS S120	concept		
*) Requirements regarding torque accu	rracy / speed accuracy / functionality			

Injection molding machine

By using SINAMICS S110 and S120 drives for single-axis motion control in injection molding machines, energy usage can be slashed by 50% when compared to hydraulic machines.



Quality*)	Discontinuous motion			
Use	Medium	High		
Processing	Dosing; injection; close tool; ejector; carrier			
Supply voltages	3AC 380-690 V			
Power	0.37-250 kW			
Degree of protection	IP20	IP20		
SINAMICS platform	SINAMICS S110 SINAMICS V90	SINAMICS S120		
*) Requirements regarding torque accuracy / speed accuracy / positioning accuracy / axis coordination / functionality				

Additional advantages:

- Faster tool change based
 on standard components
- Highest degree of flexibility thanks to a scalable solution
- Low environmental stress and noise by using water cooling
- cooling
 Individually adaptable application solution

Machine more efficiently



SINAMICS offers the optimum drive for every machining application. Whether it involves continuous or high-dynamic spindles, or feed and auxiliary axes in machine tools for turning, milling, drilling and sawing.

This includes basic or complex versions up to special machines, for example, bending or deburring machines.

Drilling machine for metal processing

With torques of between 0.18 and 1,145 Nm, SINAMICS S110 offers the highest degree of stability at high as well as at low drive speeds. Thanks to its modularity, it can be simply adapted to address a wide range of performance requirements.

Quality*)	Continuous motion	Discontinuous motion	
Use	Medium	Medium	
Machining	Drilling spindle	Spindle feed	
Supply voltages	3AC 380-690 V	3AC 380-690 V	
Torque	24-1,145 Nm	0.18-48 Nm	
Degree of protection	IP20	IP20	
SINAMICS platform	SINAMICS S110	SINAMICS S110	

Requirements regarding torque accuracy / speed accuracy / positioning accuracy / axis coordination / functionality



Woodworking machine

For CNC-controlled spindles and feeds in a 5D wood machining center, SINAMICS S120 drives ensure high dynamic performance with torques between 0.08 and 2,602 Nm.

Quality*)	Continuous motion	Discontinuous motion
Use	High	High
Machining	Milling spindle	X/Y/Z axes adjustment; turning / swiveling milling spindle
Supply voltages	3AC 380-690 V	3AC 380-690 V
Torque	10-2,602 Nm	0.08-1,651 Nm
Degree of protection	IP20	IP20
SINAMICS platform	SINAMICS S120	SINAMICS S120

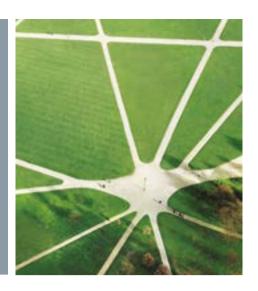
) Requirements regarding torque accuracy / speed accuracy / positioning accuracy / axis coordination / functionality

- for low unit quantities through minimum equipping times High production rate for

- Suitable for use in harsh industrial environments Controlled with SINUMERIK



The DT-Configurator optimally supports you when selecting products for your drive train.



Simple entry using the DT-Configurator

Irrespective of which direction you take or your particular application – SINAMICS has the optimum converter to take you forward. The DT-Configurator supports you, to select the optimum drive solution for your particular application.

The Drive Technology Configurator was developed to optimally support you when selecting products for your drive train. With its help, not only will you find the optimum drive solution from the wide range of products available, but you will also be provided with the correct article number and the associated documentation. Further, the preselection allows you to restrict the product range and to determine the optimum product series. Further, drive systems can be configured for pump, fan and compressor applications. This means that you can select and order your converter to address your specific application.

DT-Configurator supports you

- when selecting the appropriate converter expert knowledge is not required
- with the subsequent ordering process

DT-Configurator supplies you with

- a converter that is optimally tailored to your requirements
- operating instructions
- 2-D dimension drawings
- 3-D models
- EPLAN macros in the edz format
- data sheets
- product images

You can directly order the selected components through the Industry Mall – and without having to duplicate entries. In order to avoid making ordering mistakes, the article number is checked to ensure that it is correct.



www.siemens.com/dt-configurator



Engineering with SIZER ...

SINAMICS sets itself apart as a result of its seamless and integrated engineering. Once you know one converter, then in principle you know them all. This makes it easier for you, especially when it comes to implementing complex plants and systems with several drives – or subsequently expanding them. SIZER is available to help engineer all of the drives in the same standard fashion.

SIZER engineering software

The SIZER engineering software supports you when engineering a complete drive system. Not only this, it also allows you to handle single-motor drives up to complex multi-axis drives. The workflow wizard navigates you intuitively and in a user-friendly manner through the individual engineering phases, step by step.

SIZER supports you when

- defining the mechanical system
- dimensioning the drive, motor and gearbox
- configuring additional system components
- configuring the open-loop/closed-loop control

SIZER supplies you with

- engineering results: characteristics, technical data, layout drawings and dimension drawings
- calculating the load-dependent energy demand
- calculating the performance
- calculating the line harmonics
- part lists with the associated ordering data

In addition, using an integrated EDP interface, SIZER allows components to be electronically ordered, also through SAP-based systems.

Enhanced engineering reliability

A guided tour makes it easier for first-time users to get to know SIZER. The help functions integrated in SIZER support you during the complete engineering phase and provide comprehensive physical and technical background knowledge. All of this prevents possible errors when combining components – including any incorrect orders that may result. In fact, with the latest version of SIZER, you can even optimize your energy balance. In addition to providing a load-dependent energy usage calculation, SIZER also

optimize your energy balance. In addition to providing a load-dependent energy usage calculation, SIZER also includes a drive conversion function, which automatically selects the drive versions with the most favorable energy efficiency.



... commissioning with STARTER

STARTER is an intelligent tool that you can use to simply configure and commission the drive components for all SINAMICS drives, more specifically menu-prompted and graphically supported.

STARTER commissioning software

STARTER is especially helpful in importing all of the relevant data from the electronic type plates of the drive components. This speeds up parameterization, prevents possible incorrect entries and therefore significantly reduces your costs.

Using integrated test functions, you can check your entries and optimize parameters. Velocity characteristics, as well as setpoint and actual value curves, are logged over time and processed to create transparent graphics for clear diagnostics and fast orientation.

Even stronger in a team

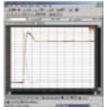
STARTER and SIZER can run as dedicated Windows applications. They are linked to the drives via USB port, serial interface, via PROFIBUS DP or via Ethernet / PROFINET. STARTER can also be integrated into SIMOTION SCOUT, the engineering system of the SIMOTION motion control system. The same applies when operating the drives in conjunction with the SIMATIC automation system.

Embedded in STEP 7, the drive technology is completely integrated into the PLC environment. Completely integrated automation solutions are obtained by linking SINAMICS with SIMOTION, SIMATIC or SINUMERIK machine tool control solutions. These solutions are from a single source that can be engineered, parameterized and commissioned using one central engineering software. This concept also pays off when it comes to service, as it facilitates simple diagnostics and troubleshooting on site or through teleservice.

STARTER is available in German, English, French, Italian and Spanish – just the same as SIZER, with the exception of Spanish. However, for SIZER, an online help is available in Japanese and Chinese.









www.siemens.com/starter



Optimally integrated in the automation

Using the SINAMICS Startdrive engineering tool, SINAMICS G120 converters are already completely integrated in the Totally Integrated Automation Portal (TIA Portal).

Totally Integrated Automation

The integration of SINAMICS regarding engineering, data management and communication to the automation level guarantees low-cost, highly efficient solutions in conjunction with the SIMATIC, SIMOTION and SINUMERIK control systems.

TIA Portal integration for SINAMICS

One engineering tool for drives and controllers With SINAMICS Startdrive, SINAMICS G120 drives are seamlessly integrated into SIMATIC automation solutions and can easily be parameterized, commissioned, and diagnosed. This saves time, reduces engineering errors and training costs.

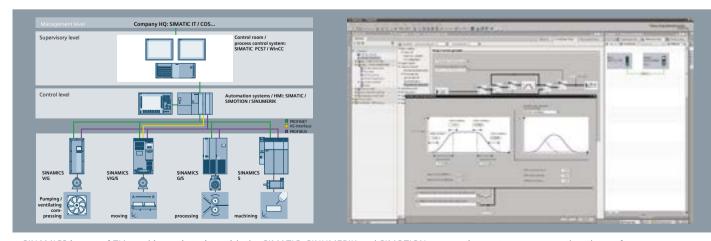
One engineering tool for drives and controllers

- Diagnostics information of the converters available without programming in PLC
- Direct connection to S7 motion programming
- Identical trace function for converter and control

Quick familiarization and high user-friendliness

- Full support of the TIA Portal features such as drag & drop, libraries and graphic network configuration
- Workflow-oriented user navigation
- Set-up wizards and optimized interfaces for experts and beginners

www.siemens.com/tia-portal



SINAMICS is part of TIA, and in conjunction with the SIMATIC, SINUMERIK and SIMOTION automation systems, ensures that the performance of your plant or system is increased – from the field devices, through the controllers up to the management level.

The drive that optimizes your energy efficiency



Electric drives use about two thirds of all industrial electric power. This is why it is decisive that drive technology is used from the word go so that already in the engineering phase, future energy consumption can be effectively reduced – thus optimizing plant/system availability and process reliability.

Completely leverage the energy efficiency potential in your production environment with our comprehensive portfolio. This addresses complete product development and production: from the product design through production planning and engineering up to actual production and services. With SINAMICS, we can offer you a seamless and integrated range of energy efficient drive solutions and services to sustainably secure higher energy efficiency, productivity and competitiveness.

High energy-saving potential through variable-speed operation

Controlling the motor speed as a function of the command using SINAMICS leverages enormous energy-saving potential, especially when it comes to pumps, fans and compressors. Here, energy savings of up to 60% are possible, in individual cases even up to 70%. This is because the power drawn in partial load operation is always adapted to the actual demand. Variable-speed drives also pay off when it comes to maintenance and service: Current spikes and significant torque surges are a thing of the past. The same goes for pressure surges in piping systems (water hammer), cavitation and vibration. The soft starting and stopping reduces the stress on the mechanical system and extends the service life of the complete drive train.

Energy transparency in all engineering phases

Already in the engineering phase, the SIZER engineering software provides you with information about your specific energy demand. It visualizes the energy consumption in the complete drive train, and compares this with different system concepts.

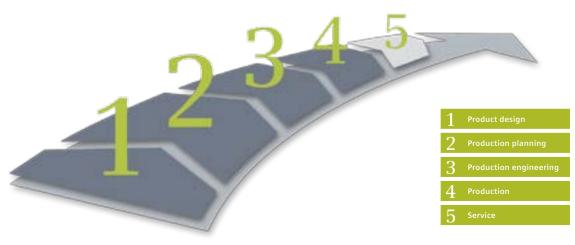
SINAMICS in combination with SIMOTICS

The seamless and integrated engineering goes far beyond just SINAMICS – up to a higher-level automation system and a wide range of energy-efficient SIMOTICS low-voltage motors with a wide spectrum of power and performance classes. When compared to conventional motors, these have an efficiency that is up to 10% higher.

Determining cost-saving potential with SinaSave

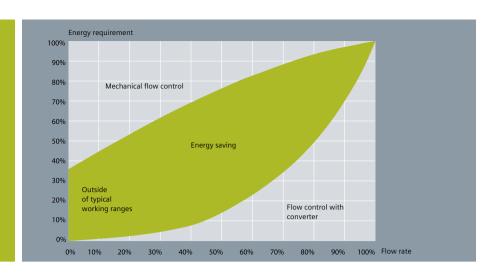
Using SinaSave, the energy-saving potential when using SINAMICS converters can be estimated. To do this, the webbased tool takes into account all of the relevant variables, such as the power and load data of the application, control mode and operating profile. In addition to the energy-saving potential in a specific case, you can also obtain a financial assessment as well as the expected payback time.

You can access and use SinaSave at no charge in the web: www.siemens.com/sinasave



Especially energy-saving potential for pumps, fans and compressor applications

When compared to mechanical flow controls, converters such as SINAMICS can significantly reduce the energy demand.



Recovering braking	111	Energy savings of up to 70% can be obtained by recovering the braking energy. It simplifies
energy		system cooling and allows a more compact design.
Energy balancing in the DC link		For coupled drives, the power loss in the overall system can be minimized using energy balancing along the common DC bus.
Storing excess energy	+	Transient power peaks can be covered and flicker avoided by using additional capacitors in the DC link. As a result, regenerative energy is stored rather than wasted in the form of heat.
Automatic adaptation of the operating point		In the ECO mode, the motor operating point in the partial load range is automatically adapted and optimized. This allows motor losses to be reduced.
Energy-saving when idle	O	If variable-speed drives are only temporarily used, then they can be switched into the hibernation mode. Depending on the demand, the drive is automatically reactivated.
Reducing the power loss		In the bypass mode, the converter can be electrically bypassed as soon as the motor is frequently operating in the range of its rated speed. This means that converter losses can be avoided and the overall efficiency increased.
Cascading drives		If, in applications, the power demand is distributed over several motors, the energy demand can be optimized by switching-in and switching-out these motors in stages using partially or fully controlled cascades in conjunction with converters and motor starters.
Optimized pulse pattern		As a result of the optimized clock frequency and pulse pattern, SINAMICS G and S converters are perfectly harmonized and coordinated with SIMOTICS motors. The advantages: optimized operating response and system efficiency, lower system losses as well as lower temperature rise and noise.
Reactive power compensation	соѕф	The capacitive and/or inductive reactive power in the machine is reduced by using SINAMICS converters with Active Line Modules. This means that expensive reactive power compensation systems can be eliminated.
Energy-saving meter / energy usage meter	08M800 00000 KUH 00000 SRUIN6S	The energy usage in operation is measured. Using the energy-saving meter, the energy saved is cumulated over the operating hours and output in comparison to a fixed-speed application.
DC link coupling with SINAMICS V20		Applications with two SINAMICS V20 converters with the same power rating can utilize a common DC link to reuse regenerative energy.

It is safe to say that SINAMICS Safety Integrated responds more quickly

There is an increased risk of injury to personnel and damage to the machine wherever there are rotating units – such as saws, rolls and spindles. This is also the case for linear handling axes and machine slides, frequently with high velocities. Safety Integrated is the safety concept that reliably masters specific dangerous situations. It has a significantly faster response time and a higher degree of functionality with generally unchanged and occasionally even increased productivity.

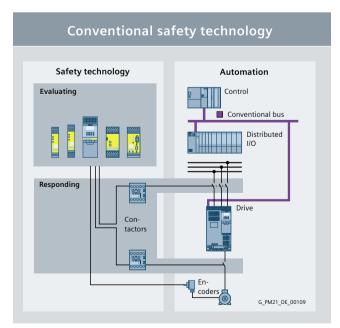
Lower costs, increased safety

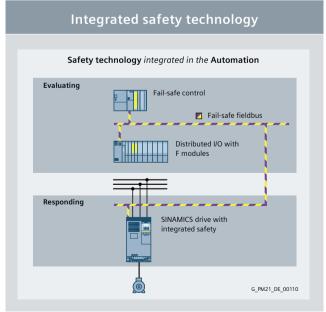
While conventional safety technology always requires additional contactors, safety relays and interlocking circuits, for the integrated safety technology from Siemens, all of these additional electromechanical components are eliminated from the very start.

And even more: as the safety-relevant signals can be transferred via standard fieldbuses, the complexity and therefore wiring costs are reduced. As a consequence, the high requirements of the safety standards can be far more simply implemented. And not only this, as a result of the lower number of components, machine availability is increased.

Safety Integrated for SINAMICS

Almost all members of the SINAMICS family have safety functions integrated in the drive – and in many instances, an encoder is not required. These are certified according to IEC 61508/SIL 2, EN ISO 13849-1 Cat. 3 and PL d.





Integrated safety technology reduces the number of components and wiring costs



"The prevention of accidents should not be regarded as a requirement of the law, but rather as an act of human obligation and economic sense."

Werner von Siemens, 1880

For SINAMICS, the safety functions integrated in the drive can be roughly sub-divided into two classes:

Functions to safely stop the drive:

Safe Torque Off (STO)

"Safe Torque Off" ensures that torque is no longer output at the motor shaft.

Safe Stop (SS1) with/without encoder

"Safe Stop 1" safely brakes drives with a high kinetic energy before STO is activated.

Safe Stop (SS2) with encoder

"Safe Stop 2" safely brakes drives with a high kinetic energy and activates SOS.

Safe Operating Stop (SOS) with encoder

"Safe Operating Stop" (as alternative to STO) brings the drive into closed-loop position control, maintains its position and monitors standstill.

Safe Brake Control (SBC)

After STO, "Safe Brake Control" activates a holding brake so that the drives can no longer move, e.g. as a result of gravity.

Functions to safely monitor the speed of a drive:

Safely Limited Speed (SLS) with/without encoder "Safely Limited Speed" prevents specified maximum speeds from being exceeded.

Safe Direction (SDI) with/without encoder

"Safe monitoring of motion/direction of rotation" ensures that the selected direction of rotation is maintained.

Safe Speed Monitor (SSM) with/without encoder "Safe Speed Monitor" signals once a specified speed has been fallen below.

Safely Limited Position (SLP) with encoder "Safely Limited Position" prevents a specified position from being exceeded.

Safe Position (SP)

"Safe Position" transfers the position values, safely determined in the drive, to a safety-related control system via safe PROFIsafe communication.

Safe Brake Test (SBT)

"Safe Brake Test" checks the specified holding torque of a brake.

Drive	Currently available integrated safety functions
SINAMICS V90	STO
SINAMICS G120C	STO
SINAMICS G120	STO, SS1, SLS, SDI, SSM, SBC
SINAMICS G120D/G110M*	STO, SS1, SDI, SSM, SLS
SINAMICS G130/G150/G180	STO, SS1, SBC, SLS, SDI, SSM / G180: STO
SINAMICS S110	STO, SS1, SS2, SOS, SBC, SLS, SDI, SSM
SINAMICS S120 Booksize and Blocksize	STO, SS1, SS2, SOS, SBC, SLS, SDI, SSM
SINAMICS S120 Chassis and Cabinet Modules	STO, SS1, SS2, SOS, SBC, SLS, SDI, SSM, SLP, SP, SBT
SINAMICS S150	STO, SS1, SS2, SOS, SBC, SLS, SDI, SSM, SLP, SP, SBT
SINAMICS SM150	STO

^{*}only STO

Low-voltage converters



SINAMICS V20

The cost-effective and reliable converter for basic applications

- Suitable for pump, fan, compressor and conveyor drives as well as for basic drive applications
- Integrated energy-saving mode in the idle state











SINAMICS V90

The performance-optimized servo drive system that is simple to operate

- Reliable combination comprising SINAMICS V90 converter (in four frame sizes) and SIMOTICS S-1FL6 motor (in three shaft heights: 45, 65 and 90)
- Voltage: 3AC 380 V 480 V











SINAMICS G110D / G120D / G110M

The distributed converter for basic up to high performance solutions

The easy-to-replace converters have a low profile, are compact and extremely rugged as a result of the metal housing.

- **G110D:** for basic conveyor-related applications
- G120D: for demanding drive applications in conveyor technology
- G110M: distributed converters for SIMOGEAR geared motors and SIMOTICS motors











SINAMICS G120P / G120P Cabinet

The specialist for pumps, fans and compressors

- Applications: basic speed adaptation as well as complex closed-loop control tasks in building technology, water and process industries
- USB interface, IOP operator panel
- High energy efficiency based on optimized power units, flux reduction











SINAMICS G120C

The compact and versatile converter with optimum functionality

- Rugged standard drive
- Highest power density in its class
- With BOP-2 or IOP operator panel
- Integrated safety technology (STO)









SINAMICS G120

The modular converter – space-saving, safe and rugged

- Standard drive for universal applications, even in extreme environments using a smart cooling concept
- Low line harmonics
- Parameter copy function for series commissioning
- Available in voltage versions from 200 up to 690 V
- Integrated comprehensive safety concept up to PLe / SIL3











SINAMICS G130/G150

The universal converters for high power ratings

- Quiet and compact
- Applications: Pumps, fans, compressors, extruders, mixers, mills etc.
- Service-friendly thanks to device modules that are easy to access
- 100% line supply voltage at the motor without any secondary effects
- When required, with integrated line harmonics filter and dv/dt filter











SINAMICS G180

The specific converter for the oil & gas, chemical and process industries

- Sector-specific features such as dv/dt filter and PTC evaluation
- Applications: pumps, fans, extruders, compressors also in hazardous zones
- Voltage levels: 400 V / 500 V / 690 V
- Line side: 6 to 24 pulse or LHF (Line Filter)
- From 200 kW, air or liquid cooled
- ATEX-certified motors for hazardous zones











SINAMICS S110

The specialist for simple positioning tasks

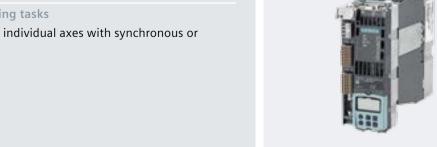
- Applications: basic positioning of individual axes with synchronous or induction motors
- Servo control



















SINAMICS \$120

The flexible, modular drive system for sophisticated and demanding single-axis/multi-axis applications

- Servo / vector control, V/f control
- Freely configurable logic and closed-loop control functions
- High degree of scalability, flexibility, combinability
- Energy-efficient as a result of energy recovery and/or DC link
- Different cooling methods: air, liquid and Cold-Plate cooling
- AC drives for single-axis applications
- From 18.5 kW also in a liquid-cooled version
- Can be combined as required with other formats
- DC/AC devices for multi-axis applications
 - Up to 1,500 kW in a liquid-cooled version
- Highly compact using double-axis modules
- Cabinet Modules specifically for multi-axis applications in plant construction
 - Preconfigured cabinet elements
 - Also in a liquid-cooled version











SINAMICS S150

The converter for demanding applications in the high power range

- Applications: test stands, elevators, cranes, conveyor belts, presses, cable winches, centrifuges, cross conductors, cross shears etc.
- 4Q operation
- Rugged with respect to line voltage fluctuations, reactive power can be compensated













- Applications: DC applications in all sectors, such as rolling mills, wire-drawing machines, extruders, kneaders, cable railways, lifts, test stands etc.
- Maximum degree of scalability: Standard or Advanced Control Unit or a combination of both
- Highest degree of flexibility to adapt to plant/system-specific requirements
- High plant availability through maximum reliability, service-friendly design and redundant concepts
- As ready-to-connect converter device or Control Modules for retrofit projects











SINAMICS GI 150/SI 150

The cycloconverter for synchronous and induction motors

Extremely reliable and almost maintenance-free, in a compact design with a high power density

- GL150 for synchronous motors with the highest power density
 - Minimum number of components as a result of the thyristor-based design
- SL150 for slow synchronous and induction motors with high torques
 - 4Q as standard with energy recovery
 - Simple design with three-phase thyristor bridges permits a high efficiency and high reliability
 - High short-time overload capability











SINAMICS GH180/GH150

The converter for medium-voltage systems with single-axis or multi-axis configurations

A converter comprising a series of low-voltage power cells, which reliably and efficiently generates the required medium voltage at its output.

- Applications: pumps, fans, compressors, crushers, mills, retrofit projects etc.
- Very small footprint
- Output transformer, line filter and reactive power compensation not required











SINAMICS GM150/SM150/SM120 CM

The universal drive solution for single- and multi-motor drives

- GM150 for high rating single-motor drives, which do not require energy recovery
 - Applications: Pumps, fans, compressors, extruders, mixers, mills, main ship drives etc.
- · V/f control and vector control with or without encoder
- SM150 for single- and multi-motor drives with a high dynamic performance, which must be capable of energy recovery
 - · Main applications: rolling mill and mining
 - Ideal for direct energy exchange between motoring and regenerating applications
- SM120 CM customer-specific drive systems for special requirements
 - Applications: test stands, energy, marine / offshore, mining
 - 4-quadrant operation
 - Rugged and reliable
 - Motor- and line-friendly, long cables lengths possible













SINAMICS and SIMOTICS – a powerful team

No converter runs without a motor. A wide range of efficient low-voltage, high-voltage and motion control motors – as well as geared motors – are available to be teamed up with SINAMICS.

SIMOTICS

	Low-voltage motors for line and converter operation							
	General Purpose SIMOTICS GP	Severe Duty SIMOTICS SD	Explosion-protected SIMOTICS XP	Definite Purpose SIMOTICS DP	Flexible Duty SIMOTICS FD	Transstandard SIMOTICS TN	High Torque SIMOTICS HT	
Power								
IEC:	0.09-45 kW	0.18-315 kW	0.09 – 1,000 kW	0.37-481 kW	200 – 1,600 kW	200 – 5,000 kW	150-2,100 kW	
NEMA:	1-20 HP	1-400 HP	1-400 HP			125 – 2,250 HP		
Torque								
IEC:	0.61 – 294 Nm	150-2,022 Nm	0.61 – 8,090 Nm	0.61 – 8,500 Nm	500-6,300 Nm	800-8,500 Nm	6,000 – 42,000 Nm	
NEMA:	2-883 lb-ft	1.5 – 1,776 lb-ft	1.5-1,187 lb-ft					
Speed	750-3,600 rpm	750-836 rpm	750 – 3,600 rpm	750-3,600 rpm	750-3,600 rpm	750 – 3,600 rpm	0-800 rpm	
Applications	Pumps, fans, compressors, conveyors, conveyors technol- ogy with special requirements relating to a low weight and highest efficiency	Pumps, fans, compressors, conveyors technology, marine applica- tions, offshore, mixers, mills/ crushers, extruders, rolls with special requirements regarding the ruggedness, chemi- cal and petro- chemical industry	For general industrial applications with special requirements placed on explosion protection, e.g. in the process industry	Special motors for e.g. operating and transport roller tables, ventilating tunnels, parking housing, shopping malls, harbors cranes, container terminals, marine- certified motors as well as special customer-specific versions	Pumps, fans, compressors and conveyor systems with high power as well as cranes, extruders, bow thrusters, in sectors such as chemical, paper, oil & gas, marine, metals, cement and mining	Pumps, fans, compressors, mixers, extruders in the chemical and petrochemical industries, paper machines, mining, cement, steel industry, marine applications, including propulsion	Gearless motors with high torque for paper machines, slow-running pumps, mills, steel shears, bow thrusters, winches and main drives onboard ships	
SINAMICS converter	G120, G120P, S120, G180	G120, G120P, S120, G130, G150, G180, S150	G120, S120, G180	G120, S120, G130, G150, G180, S150	G120P, G130, G150, S120, S150	G120P, S120, G130, G150, G180, S150	S150, S120	

www.siemens.com/simotics



SINAMICS can be combined with a whole range of energy-efficient synchronous and induction motors. Motors that have been specifically optimized for converter operation are available in order to achieve the highest possible system utilization – a perfectly harmonized drive system that leverages its strengths from engineering through commissioning up to efficient operation.

		DC motors	High-voltage motors			
Servomotors SIMOTICS S		Main motors SIMOTICS M	Linear motors SIMOTICS L	Torque motors SIMOTICS T	SIMOTICS DC	SIMOTICS HV
Servo motors	Servo geared motors					
0.05 – 34.2 kW	0.5-7 kW	2.8-1,340 kW	1.7-81.9 kW	1.7-380 kW	30-1,610 kW	200 kW – 100 MW and more
						270 – 135,000 HP
0.08 – 125 Nm	14-3,070 Nm	13 – 12,435 Nm	150 – 10,375 Nm	10-7,000 Nm	up to 44,500 Nm	up to 25,000,000 Nm
up to 10,000 rpm	up to 1,300 rpm	up to 40,000 rpm	up to 836 m/min	up to 1,200 rpm	up to 3,600 rpm	7–15,900 rpm
High-dynamic performance with high precision applications, for example, handling systems, storage and retrieval machines, wood, glass, ceramic and stone processing, packaging, plastics and textile machines, machine tools		Precisely rotating, rotary drives with a high-dynamic performance, e.g. main drives in presses, printing machines, rolling mill drives and winders in foil machines and other converting applications, main spindle drives in machine tools	Applications with the highest requirements regarding dynamic performance and precision for linear motion, e.g. machining centers, turning, grinding, laser machining, handling and in the machine tool domain	Rotary axis applications with the highest requirements regarding precision and force, e.g. extruders, winders, rolling mill drives, rotary axes in machine tools, rotary indexing tables, tool magazines	Motors for standard drive applications in all industrial areas and in the infrastructure	Medium- and high-voltage drive applications including compressors, compressors, blast furnace blowers, refiners, pumps, extruders, rolling mills, mine hoists, strip mills, mills, marine propulsion
S110, S120		G120, S110, S120, S150	S120	S120	DCM	GM150, SM150, SL150, GL150, SM120, GH180, GH150

SIMOGEAR geared motors

Technical data







Designation		SINAMICS V20	SINAMICS V90	SINAMICS G120C	
Continuous moti	on type (see selection tool P. 2-	-3)			
Pumping, ventilat		Basic		Basic	
Moving		Basic		Basic	
Processing		Basic		Basic	
Machining					
	otion type (see selection tool P	. 2–3)			
	ing, compressing		Design		
Moving			Basic		
Processing			Basic		
Machining					
Description		The cost-effective and reliable converter for basic applications	The performance-optimized servo drive system that is simple to operate	The compact and versatile converter with optimum functionality	
Format		Blocksize device	Blocksize device	Blocksize device	
Drive type		Ready-to-connect AC/AC device	Ready-to-connect AC/AC device	Compact AC/AC device	
Degree of protect	ion	IP20	Converters: IP20 motor: IP65	IP20	
Supply voltage /	power ranges				
1AC 200-240 V		0.12-3 kW	_	-	
3AC 200-240 V		_	_	_	
3AC 380-480 V		0.37-30 kW	0.4-7.0 kW	0.55-18.5 kW	
3AC 500-600 V		_	_	_	
3AC 500-690 V		_	_	_	
3AC 660-690 V		_	_	_	
1AC 85 V-3AC 95	0 V	-	-	-	
3AC 2.3–7.2 kV		-	-	-	
Energy recovery		-	-	-	
Closed-loop cont	trol modes				
V/f control		yes		yes	
Vector control wit	th/without encoder	-	yes	yes	
Servo control with	n/without encoder	_	_	_	
Motors	Induction motors	yes	_	yes	
Motors	Synchronous motors	-	yes	_	
	Torque motors	_	_	_	
Linear motors Technological functions		Integrated braking chopper for 7.5 kW to 15 kW, parameter cloning, integrated connection and application macros, Keep-Running mode, ECO mode, energy exchange, cascading	Auto tuning in real time, automatic suppression of machine resonance points, integrated braking resistor, integrated positioning function, switching over the open-loop control type, DI/DO parameterization	Flying restart, automatic restart, kinetic buffering, BICO technology, technology controller, free function blocks, compound braking, DC braking, dynamic braking	
Safety functions		-	STO	STO	
Communication	profiles	USS/Modbus RTU	Pulse/direction interface	PROFINET, PROFIBUS DP, EtherNet/IP, USS/Modbus RTU, CANopen	
PROFlenergy		-	_	yes	
PROFIsave		_	_	yes	
PROFIdrive			_	<u> </u>	
	yy saying functions		_	yes	
Tools	gy-saving functions	yes DT-Configurator	SINAMICS V-ASSISTANT, DT-Configurator	yes STARTER, Startdrive, SIZER, DT-Configurator	
Catalog		V20 brochure/distribution catalog	V90 brochure	D31/distribution catalog	
	2) Only DCIAC devices	V20 brocharcraistribution catalog	V JO DIOCHUIC	55 Traistribution cutalog	

¹⁾ On request 2) Only DC/AC devices

Low voltage













SINAMICS G120P/G120P Cabinet

SINAMICS G120

SINAMICS G110M

SINAMICS G110D/G120D SINAMICS G130 SINAMICS G150

Basic/medium				Med	ium
	Medium	Basic	Basic/medium	Med	ium
	Medium			Med	ium
	Basic		(0.1		
	Basic		-/Basic		
	Basic				
The specialist for pumps, fans and compressors	The modular converter – energy-efficient, reliable and rugged	The distributed converter for SIMOGEAR geared motors and SIMOTICS GP motors	Distributed drives from simple basic applications to demanding positioning tasks	The universal conver for high power ratin	
For wall/panel mounting, chassis devices and cabinet units	Blocksize device	Blocksize device	Separate from the motor	Chassis device	Converter cabinet unit
Modular AC/AC device Ready-to-connect AC/AC device	Modular AC/AC device	AC/AC device integrated in the motor	Ready-to-connect/modular AC/AC device	Modular AC/AC device	Ready-to-connect AC/AC device
IP20, IP55	IP20	up to IP66	IP65	IP00 / IP20	IP20-IP54
		I			
-	0.55-4 kW	_	_	_	_
- 0.37, 400 kW	0.55-7.5 kW	- 0.27 4 kW	0.75–7.5 kW	110 F60 kW	
0.37–400 kW	0.55–250 kW	0.37–4 kW	0.75-7.5 KW	110–560 kW 110–560 kW	110-900 kW 110-1,000 kW
_	11–132 kW	_	_	-	- 1,000 KW
_	-	_	_	75-800 kW	75–2,700 kW
-	-	-	_	-	-
-	-	-	-	-	-
-	Optional	-	-/yes	-	
	I	I	1		
yes without ancoder	yes	yes	yes (G120D)	ye ve	
yes, without encoder	yes _	yes _	yes (G120D)	y€	25
yes	yes	yes	yes	Ve	-
yes¹	yes¹	_	-	yes, withou	
_	_	-	yes	yes, withou	
-	-	-	_	-	
Automatic restart, energy-saving mode, hibernation mode, flying restart, motor staging, 4-PID technology controllers, logic and arithmetic functions, extended emergency service mode, multi-zone controller, bypass mode	Flying restart, automatic restart, kinetic buffering, BICO technology, technology controller, free function blocks, compound braking, DC braking, dynamic braking	Stand-alone converter for customers to install/mount themselves or as complete drive unit (SIMOGEAR geared motor or SIMOTICS motor). Quick stop, limit switch function, free function blocks (PLC function), integrated braking resistor (optional), software braking technique, wall/panel mounting kit, repair switch	motor and machine encoder evaluation, integrated positioning functionality	Flying restart, automatic restart, kinetic buffering, BICO technology, technology controller, Drive Control Chart, free function blocks	
-	STO, SS1, SBC, SLS, SDI, SSM	STO	STO (G110D), SS1, SLS, SDI, SSM	STO, SS1, SBC, SLS, S	SDI, SSM
PROFINET, PROFIBUS DP, EtherNet/IP, USS/Modbus RTU, BACnet MS/TP, CANopen	PROFINET, PROFIBUS DP, EtherNet/IP, USS/Modbus RTU, BACnet MS/TP, CANopen	PROFINET, PROFIBUS DP, EtherNet/IP, USS/Modbus RTU	G110D: AS-Interface G120D: PROFINET, PROFIBUS DP, EtherNet/IP	PROFINET, PROFIBUS USS, CANopen	DP, EtherNet/IP,
yes	yes	yes	-/yes	yes	
-	yes	yes	-/yes	yes	
yes	yes	yes	-/yes	yes	
yes	yes	yes	Energy usage display / yes	yes	
STARTER, Startdrive, SIZER,	STARTER, Startdrive, SIZER,	STARTER, Startdrive, SIZER,	STARTER, SIZER, DT-Configura-	STARTER	
DT-Configurator	DT-Configurator	DT-Configurator	tor; G120D: SINAMICS Startdrive	DT-Conf	igurator
D35/in part distribution catalog	D31/in part distribution catalog	D31	D31	D31	















SINAMICS G180 SINAMICS S110 SINAMICS S120M			SINAMICS S120				SINAMICS S150	
Medium								
Medium					High			High
Medium					High			High
	Basic/medium				Medium/hig	h		
	Medium				High			
	Medium				High			
	Medium				High			
	Basic/medium				Medium/hig	h		
The specific converter for the oil & gas, chemical and process industries	The specialist for simple positioning tasks	The fle		drive system fo le-axis/multi-ax		sticated and demanding cations		The converter for demand- ing applications in the high power range
Compact device, converter cabinet unit	Blocksize device	Integrated in the motor	Blocksize device	Chassis device	Booksize device	Chassis device	Cabinet Modules	Converter cabinet unit
Ready-to-connect AC/AC device	Modular AC/AC device	Modular AC/AC device	Modular AC/AC device	Modular AC/AC device	Modular DC/AC device		Ready-to-connect AC/AC device	
IP20-IP54	IP20	IP65	IP20	IP20, optional: IP43	IP20	IP00/IP20, optional: IP43	IP20 (IP21/IP23 IP43/IP54)	IP20 (IP21/IP23/IP43/IP54)
				,	'	'	,	
-	0.12-4 kW	-	0.12-4 kW	_	-	_	_	_
-	-	-	0.55-7.5 kW	-	_	_	_	-
2.2-4,100 kW	0.37-90 kW	0.25-1.1 kW	0.37-90 kW	110-250 kW	1.6-107 kW	110-3,040 kW	1.6-3,000 kW	110-800 kW
2.2-5,300 kW	-	_	_	_	_	_	_	_
2.6-6,600 kW	-	-	_	_	-	75–5,700 kW	75–5,700 kW	75–1,200 kW
7.5–6,600 kW	-	-	_	-	-	-	-	-
-	-	-	_	-	-	-	-	-
-	_	_	_	_	_	_	_	-
-	-	yes, depending on the infeed	-		yes, dependi	ng on the infeed		yes
yes	yes	-			yes			yes
with encoder	_	_			yes			yes
-	yes	-			yes			yes
yes	yes	yes			yes			yes
yes _	yes _	yes _			yes			yes
		_			yes			yes _
Elving rostart kingtis	Pasis positioner DICO		automatic rosts	art kingtig buff	yes	sitionar BICO to	chnology	Elving rostart automatic
Flying restart, kinetic buffering, automatic restart, DC current limiting, current and voltage control, line synchronization, process control, logic functions	Basic positioner, BICO technology, technology controller, controller optimization using auto tuning	Flying restart circuit, automatic restart, kinetic buffering, basic positioner, BICO technology, technology controller, Drive Control Chart, motion control in conjunction with SIMOTION, numeric control with SINUMERIK solution line					Flying restart, automatic restart, kinetic buffering, technology controller, Drive Control Chart, BICO technology	
STO	STO, SOS, SBC, SS1, SS2, SLS, SDI, SSM	STO, SS1, SBC, SOS, SS2, SLS, SSM, SDI, SLP, SP, SBT				SM, SDI, SLP, SP,		STO, SS1, SBC, SOS, SS2, SLS, SSM, SDI, SLP, SP, SBT
PROFIBUS DP, EtherNet/IP, Modbus TCP/IP, Modbus RTU, CANopen, on request: PROFINET	PROFINET, PROFIBUS DP, USS, CANopen, pulse/ direction interface	PROFINET, PROFIBUS DP, EtherNet/IP ² , USS, CANopen	PRO		BUS DP, EtherNet/IP², USS, CANopen, Ise/direction interface			PROFINET, PROFIBUS DP, EtherNet/IP, USS, CANopen
-	yes			yes				yes
-	yes			yes				yes
-	yes			yes				yes
yes	_			yes				yes
IMS (Inverter Management Soft-				STARTER,				STARTER, SIZER,
ware), SIZER, DT-Configurator		DT-Configurator				DT-Configurator		

STO: Safe Torque Off

D18.1

SOS: Safe Operating Stop

PM22, D31

SBC: Safe Brake Control

Siemens Mall, SIOS

PM21, D21.3 SS1: Safe Stop 1 (safe stopping process, Cat 1)

SS2: Safe Stop 2 (safe stopping process, Cat 2)

D21.3

SLS: Safe

Medium voltage



DC voltage









SINAMICS DCM / Cabinet

SINAMICS GM150

SINAMICS SM120 CM/SM150

SINAMICS GL150/SL150

CIBIABAI	00	CILI	1 E A		100	
SINAMI	CS	GH	1507	/GH	I 8U	

	Basic/medium			Basic/medium
High	Basic/medium/high	Medium/high	High	Basic/medium/high
High	Basic/medium			Basic/medium
	High			
Medium/high				
High		High	High	
, i		3		
The scalable converter for basic and demanding applications	Converter for medium-voltage variable-speed drives	Converters for demanding single- axis and multi-axis applications in	The cycloconverter for synchronous and induction motors	Converters for medium-voltage systems with single-axis or
3 11	'	the medium-voltage range		multi-axis configurations
Converter device,	Converter cabinet unit	Converter cabinet unit	Converter cabinet unit	Converter cabinet unit
converter cabinet Compact AC/DC device	Ready-to-connect AC/AC	Pandy to connect ACIAC dayica	Pondy to connect ACIAC device	Poady to connect ACIAC device
Compact AC/DC device	device	Ready-to-connect AC/AC device DC bus system for several motors connected to a common DC bus	Ready-to-connect AC/AC device	Ready-to-connect AC/AC device
IP00 – IP54	Air-cooled IP22 (opt. IP42),	IP43 (opt. IP54)	IP21 – IP54	Air-cooled IP21 or higher,
	liquid-cooled IP43 (opt. IP54)			liquid-cooled IP52
-	_	_	_	_
-	_	_	_	-
-	-	_	-	_
-	_	-	-	_
_	_	_	_	_
_	_	_	_	_
6-2,508 kW	_	_	_	_
(parallel connection up to 30 MW)				
-	820–18,000 kW (for induction motors)	2,800–31,500 kW	800 – 85,000 kW	150–14,200 kW
yes, for the corresponding	_	yes	yes	_
version		, is	, , ,	
_		yes	yes	yes
		•		-
_		yes	yes	yes
-		-	-	-
DC motors		yes	yes	yes
		yes	yes	yes
		-	_	-
		_	_	_
BICO technology, technology controller, free function blocks, automatic restart, Drive Control Chart			Flying restart, automatic restart, kinetic buffering, technology controller, Drive Control Chart, BICO technology	Advanced cell bypass, Pro TOPs, parallel connection, automatic restart, anti-condensation heating, other options on
			BICO technology	request
-	-	STO	and technology	
PROFINET, PROFIBUS DP, USS, EtherNet/IP	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request	PROFINET, PROFIBUS DP, EtherNet/IP, USS	request Emergency Stop Cat 0, stan-
	EtherNet/IP, additional profiles	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request	PROFINET, PROFIBUS DP, EtherNet/IP, USS	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet,
EtherNet/IP	EtherNet/IP, additional profiles	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request yes	PROFINET, PROFIBUS DP, EtherNet/IP, USS	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet, Control Net, PROFIBUS DP
EtherNet/IP	EtherNet/IP, additional profiles	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request yes yes	PROFINET, PROFIBUS DP, EtherNet/IP, USS yes yes	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet, Control Net, PROFIBUS DP
EtherNet/IP	EtherNet/IP, additional profiles	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request yes yes	PROFINET, PROFIBUS DP, EtherNet/IP, USS yes yes yes	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet, Control Net, PROFIBUS DP
EtherNet/IP yes	EtherNet/IP, additional profiles on request	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request yes yes yes yes yes, applic	PROFINET, PROFIBUS DP, EtherNet/IP, USS yes yes yes yes action-specific	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet, Control Net, PROFIBUS DP
EtherNet/IP	EtherNet/IP, additional profiles on request	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request yes yes	PROFINET, PROFIBUS DP, EtherNet/IP, USS yes yes yes	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet, Control Net, PROFIBUS DP
EtherNet/IP yes	EtherNet/IP, additional profiles on request	PROFINET, PROFIBUS DP, EtherNet/IP, additional profiles on request yes yes yes yes yes, applic	PROFINET, PROFIBUS DP, EtherNet/IP, USS yes yes yes yes attion-specific STARTER, SIZER,	Emergency Stop Cat 0, standard for uncontrolled run-down Modbus Plus, Modbus RTU, Modbus Ethernet, DeviceNet, Control Net, PROFIBUS DP SIZER WEB ENGINEERING,



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